



Product Specification/Formula Statement

Current as of: 04/05/23

Version #: 02/06/23

Supersedes Version #: 01/03/23

310 W. Alondra Blvd.
Gardena, CA 90248
(310) 523-3664 - Office (310) 523-1619- Fax

Brand: Hot Off The Grill **Commodity Code #:** C18021 **Commodity UPC#:** 007219391 1821 4
Commercial Code #: 180021 **Commercial UPC#:** 007219391 1802 3

Product Name:
Chorizo Seasoned Beef and Cheese Sunrise Stick- IW

Packaging: CN Label: N/A Case Count: 100 Case Cube: 0.88 Cases/Pallet: 88
Portion Size: 2.40 oz. Net Wt./Case: 15 LBS. Case Dimensions: 18 x 12 x 7 Pallet Config: 8 x 11

EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	Yes	Grain crediting from Exhibit "A" School Lunch and Breakfast	
Does product contain non-creditable grains?	No		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	9.42	16 grams	0.59
Enriched Wheat Flour (grams)	9.05	16 grams	0.57
TOTAL CREDITABLE GRAINS BY WEIGHT:	0.00	TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:	1.00

EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
Bread or Buns	1.10 oz.	1.00 oz.	1.10
TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:			1.00

MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
Part Skim Mozzarella Cheese	0.50 oz.	x	1.00	0.50 oz.	
	0.00 oz.	x	1.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
A. Total Creditable Cheese or M/MA				0.50	
Commodity Beef, Ground, 20% fat	0.63 oz.	x	0.74	0.47 oz.	
Commercial Beef, Ground, 24% fat	0.63 oz.	x	0.73	0.46 oz.	
B. Total Creditable Beef amount				0.47	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
Ultra Soy 3000 C	0.08	x	50.00	18	0.22 oz.
C. Total Creditable APP amount					0.22
D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)					1.00

TOTAL CREDITABLE MEAL CONTRIBUTION:	EQUIVALENT GRAINS:	1.00	MEAT/ MEAT ALTERNATE:	1.00
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Product Name: Chorizo Seasoned Beef and Cheese Sunrise Stick- IW

USDA Commodities used: Beef Coarse (100154) Processed Cheese (100036)

Buy American Provision Statement:

Integrated Food Service certifies that we are in compliance with the "Buy American Provision" (SP20-2006 Revised). All products we produce and sell to School Food Agencies (SFA) containing USDA donated commodity Beef and/or Cheese have a minimum of 95% U.S. content. Our commercial products on the average contain 85% U.S content and minimum of 65% U.S. content.

Handling and Cooking Instructions:

Shelf Life: Frozen 18 months, once thawed 3 days (refrigerated).

Safe Handling and Cooking Instructions: Thawing is required before cooking: Do not remove wrap on wrapped product before cooking. **Thawing Instructions:** If product is kept in original case allow 48 hours to thaw at <41°F before cooking. On bun pans, allow 24 hours to thaw at <41°F before cooking. Once fully thawed, product should be cooked and served within 24 hours. Hold in warmer at 170°-175° up to 45 minutes.

Because of variations in oven equipment, ensure that an internal temperature of at least 160°F is achieved. It is recommended that a food grade thermometer be used. **Allow to cool 5 minutes before serving.**

Conventional Oven (Frozen): n/a

Convection Oven (Frozen): n/a

Conventional Oven (Thawed): 325 F 18 Minutes

Convection Oven (Thawed): 300 F 18 Minutes

Ingredients:

Whole Grain Flour Tortilla: Whole Grain Wheat Flour, Wheat Enriched Flour, (Wheat Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Water, Interesterified Soybean Oil, Hydrogenated Soybean Oil, Contains 2% or less of the Following: Leavening (Sodium Bicarbonate, Sodium Acid Pyrophosphate, Sodium Aluminum Sulfate), Salt, Sugar, Calcium Propionate (Preservative), Potassium Sorbate (Preservative), Mono-Diglycerides, Fumaric Acid, Yeast, Enzyme and L-Cysteine (Dough Conditioner). **Fully Cooked Chorizo Seasoned Beef Filling:** Ground Beef (Not More Than 20% Fat), Water, Textured Vegetable Protein (Soy Flour, Caramel Color), Onions, Seasoning (Salt, Paprika, Chili Peppers, Spices, Onion Powder, Garlic Powder, Spice Extractives), Oats, Modified Food Starch, Paprika, Caramel Color. **Low Moisture Part Skim Mozzarella Cheese:** Pasteurized Part Skim Milk, Cheese Cultures, Salt, Enzymes. **Kelvis:** (Sodium Alginate E401), Water. **Anti-Caking Agent:** Enriched Bleached Wheat Flour (Niacin, Iron, Thiamine Mononitrate, Riboflavin, Folic Acid).

Allergen Statement (Product Contains):

- Wheat
- Eggs
- Tree Nuts
- Fish/Shellfish
- Sesame
- Milk
- Peanuts
- Soy
- Gluten

Nutritional Information:

Weight	68.4 g	Dietary Fiber	2.03 g	Sugar	0.71 g
Calories	171.80	Fat (total)	7.70 g	Calcium	149.21 mg
% Calories Fat	40.34 %	Fat (saturated)	4.03 g	Iron	1.49 mg
% Calories Sat Fat	21.13 %	Trans Fat	0 g	Vitamin C	3.30 mg
Protein	9.20 g	Cholesterol	24.16 mg	Vitamin A	106.50 IU
Carbohydrate	17.03 g	Sodium	298.35 mg	Riboflavin	0 mg
Niacin	0 mg	Thiamine	0 mg	Potassium	0 mg

Case Coding Example:

(Manufacture Date/ Production Line #)
(Example: January 1st 2023 Product produced on Line A)

010113A

I certify that the above information is true and correct and that a 2.40 ounce serving of the above product (ready for serving) contains 1.00 ounces of equivalent meat/meat alternate when prepared according to directions.
I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

Carmen Machuca, Product Compliance

4/5/2023

(310) 523-3664

Printed Name

Date

Phone Number